Work Orde Thursday, Decen												Page 1
Revision ID:	D412-702-04	43B acing Shoulder Harne	ss, 3 point		Accept					Setup Sta	1 (881(181 B	
Start Date: Required Date: Reference:	12/2/2010 12/23/2010	Start Qty: 1.00 Req'd Qty: 1.00				Cust Item II Customer:) :					
Approvals:		n: WF		10-19-07		Da Da			I	Run Sta Sta		
Sequence ID/ Work Center ID)	Operation Description			Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr IIN D412-702	Rev Rev	ision Nbr E					· · · · · · · · · · · · · · · · · · ·					
DC Document Control		DOCUMENT CONTI Memo Photocop		oe labels per PP	0.00 0.00 P D412-702-043B CF	16003 diolizla	ን		4	Gar I	BG 10-	12-3
105 Packaging Packaging		Pick Kit Memo			0.00				_()	/4/12/	/3 ((<u>)</u>
110		004 1000/1										

QC4-100% Inspect kits for completeness

Memo

0.00 S whiles

Quality Control

W/O:	<u> </u>			ORK ORDER CHANGI	=5			· · · · · · · · · · · · · · · · · · ·	
DATE	STEP	PRO	OCEDURE CH		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			· · · · · · · · · · · · · · · · · · ·						
									* * * * * * * * * * * * * * * * * * *
								_	<u> </u>
Part No		PAR #:							
· · · · · · · · · · · · · · · · · · ·	Re	solution:						Date: _	
NCR:		•	WORK OR	DER NON-CONFORMA	NCE (NCR)			
DATE	STEP	Description of NC	1	Corrective Action Section	on B Sign &	Verifica		Approval	Approval
	J.	Section A	Initial Chief Eng	Action Description Chief Eng	Date	Section C Chie		Chief Eng	QC Inspector
					ļ. 				
		10000				1			
•									

Work Order ID 64318

Required Date: 12/23/2010

Thursday, December 02, 2010 10:59:54 AM



Page 2

Item ID:

D412-702-043B

Accept

Setup Start



Revision ID:

Item Name:

5-Man Fwd Facing Shoulder Harness, 3 point

Start Date:

12/2/2010

Start Oty: 1.00

Rea'd Otv: 1.00

Cust Item ID:

Customer:

Tool ID

3

Reference:

Approvals:

Process Plan:

Date: Tooling:

SPC (Y/N):

Set Up/

Run Hours

Date:

Date:

Tool # Plan

Code

Run Start

Stop

Stop

Sequence ID/

Work Center ID

120

Packaging Packaging

Packaging

Operation

Description

0.00

0.00

Identify and pack for shipping as per PPP D412-702-043B

Date: _____

Location:

PPP Rev:

130

OC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

Memo

0.00

Accept

Otv

Reject Reject

Insp. Number

Stamp

W/O:			WO	RK ORDER CHANG	ES					
DATE	STEP	PRO	OCEDURE CHAI	NGE	E	Зу	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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									i	
Part No		PAR #:	Fault Cate	gory:	_ NCR:	Yes N	o DC	A:	_ Date: _	
	R	esolution:	Disposition	1:	QA: N	I/C Clos	sed:		Date: _	
NCR:		1	WORK ORDI	R NON-CONFORM	ANCE (NCR)				
		Description of NC	<u> </u>		tion B		Verif	cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date		tion C	Chief Eng	QC Inspector
							 			
_										
2										
,	1									

Picklist Print

Thursday, December 02, 2010 10:59:53 AM

Work Order ID: 64318

Parent Item: D412-702-043B

7412-702-043B

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 12/2/2010

Required Date: 12/23/2010

Page 1

Start Oty: 1.00

Required Qty: 1.00

Comments:

IPP rev A 07.05.10 new issue EC

IPP rev C 07.06.20 changed AN44 4A to AN444A EC

IPP Rev:D 07-07-06 As per Rev E JLM

IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

P	P Rev:E 08-03-3	1 now at chg003	B ECN11	150 DD verif	fied by:								
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-10A	Ш	Purchased	No			110	Each	69.0000	4	4 _		6	
				<u>Location</u>	<u>1</u>	Loc	<u>Oty</u>	Loc Code					
				ST356			69		_				
					113422		1						
					114523		28			M1140	523		
					115835				_			1	
•		Purchased	No			110	Each	75.0000	2	2 \		[]	/
				Location	<u>1</u>	Loc	<u>Qty</u>	Loc Code					
				ST360	•		75			-,, -			
					104806		75		_	10480	<u>ط</u> (
AN960JD416	NAS1149D0463J	Purchased	No			110	Each	30.0000	6 :	6			12
										M1/4	07 82	- E	10/12/03
				Location	<u>n</u>	<u>Loc</u>	<u>Oty</u>	Loc Code					/
				ST300			24						
					113288		24		_		_		
				ST356			6		****				
					115622		6				_		
	Component Item ID/ Item Name AN4-10A Bolt AN4-44A Bolt	Component Item ID/ Replacement Item ID AN4-10A Bolt AN4-44A AN4-44A Bolt AN9600D416 NAS1149D0463J	Component Item ID/ Item ID Purch AN4-10A Purchased Bolt AN4-44A Purchased AN4-44A Purchased AN9600D416 NAS1149D0463J Purchased	Component Item ID/ Replacement Item ID Purch Item AN4-10A Purchased No Bolt AN4-44A Purchased No AN4-44A No Bolt AN9500D416 NAS1149D0463J Purchased No	Component Item ID/ Replacement Item ID Purch Item ID Purch Item ID Purch Item ID Purch Item ID	Component Item ID/	Rem Name	Component Item ID/	Component Item ID/	Replacement Replacement	Component Item ID/ Replacement Mfg/ Purch Item Description Location Location Location Seq ID Unit of Measure Hand Qty Purch Qty	Component Item ID/	Component Item ID/

0

	•										
W/O:			WO	RK ORDER CHANGE	ES						
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
					}						
<u></u>									<u>}</u>		
Part No					NCR: Yes No DQA: Date:						
	Re	solution:						Date: _			
NCR:		•	WORK ORD	ER NON-CONFORMA	NCE (NCR)					
DATE	STEP	Description of NC	Corrective Action Section 8			Verifica		Approval	Approval		
DAIL	SILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C		Chief Eng	QC Inspector		
					,						
3											

Work Order ID: 64318

Parent Item:

D412-702-043B

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 12/2/2010

Required Date: 12/23/2010

Start Qty: 1.00

Required Qty: 1.00

AN960JD416L

NAS1149D0416J Purchased

Purchased

No

No

110

Each

178.0000

12

Washer

Location	<u>l</u>	Loc Qty	Loc Code
ST346		174	
	106785	2	
	110153	172	
ST351		4	
	115103	4	
		110 Eac	ch 146.0000

CR3212-4-4

Cherry Rivet

Location	Loc Qtv	Loc Code
ST311	146	
114716	46	
116242	100	

D3542-1



Manufactured No 110 Each

6.0000



Manufactured No Location Loc Qty Loc Code ST245 32606 2 59051 110 Each 9.0000

Location Loc Qty Loc Code ST245A 9 62339

W/O:		*** **********************************	WC	RK ORDER CHANG	GES				
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								Prod Mgr	· · · · · · · · · · · · · · · · · · ·
			<u>, , , , , , , , , , , , , , , , , , , </u>						
Part No	·	PAR #:	Fault Cate	gory:	NCR: Yes	No DO	QA:	_ Date: _	
	R	esolution:	Disposition	1:	QA: N/C C	losed:		Date: _	
NCR:			WORK ORDI	R NON-CONFORM	ANCE (NC	?)			
DATE	OTED	Description of NC			ction B	Verif	ication	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign of Date	% Sec	tion C	Chief Eng	QC Inspector
5									

Work Order ID: 64318

Parent Item:

D412-702-043B

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 12/2/2010

Required Date: 12/23/2010

Start Oty: 1.00

Required Otv: 1.00

D3571-3 \

Guide

Manufactured No

Manufactured

Manufactured

110 Each

Loc Qty

9.0000

D3578-041



Doubler

Location

ST245A 62015

62335

63967

110

Each

51.0000

Loc Code

Loc Code

D3610-041



Bracket

Location

ST244A

No

No

51 1 50 110 Each

Loc Qty

Loc Oty

65

65

20.0000

Loc Code



Manufactured No Location Loc Qty ST244A 20 51650 4 62338 16 110 Each

65.0000

5/600

Location ST244A

55669

Loc Code

W/O:			WC	RK ORDER CHANG	eFS.			 	
DATE	STEP	PRO	OCEDURE CHAI		Ву	Date	e Qty	Approval Chief Eng /	Approval QC Inspector
								Prod Mgr	QC inspector
···								l	
Part No	: 	PAR #:	Fault Cate	jory:	NCR: Yes	s No	DQA:	_ Date: _	
	Re	esolution:	Disposition	1:	QA: N/C	Closed:		Date: _	
NCR:			WORK ORDI	R NON-CONFORM	ANCE (NC	R)			
		Description of NC		Corrective Action Section B Initial Action Description Chief Eng Chief Eng			erification	Approval	Approval
DATE	STEP	Section A					Section C	Chief Eng	QC Inspector
			:						
		•							
ż								:	

Work Order ID: 64318 Parent Item: D412-702-043B Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point Start Date: 12/2/2010 Required Date: 12/23/2010 Start Oty: 1.00 Required Oty: 1.00 D3761-1-041 No 110 Manufactured Each 87.0000 HOOK & LOOP STRIP Loc Oty Location Loc Code ST244A 5 61451 5 ST245 82 82 63903 CHL(700) D412-702-059 Manufactured No 110 Each 7.0000 Grommet Location Loc Otv Loc Code FG122 63933 3 63968 D412-702-101B Manufactured 0.0000 No 110 Each Harness Assembly D412-702-103B Manufactured No 110 Each 0.0000 Harness Assembly D412-702-105B Manufactured No 110 Each 0.0000 *'3*23 Harness Assembly D412-702-107B Manufactured No 110 0.0000 Each Harness Assembly D412-702-109B No 110 0.0000 Manufactured Each Harness Assembly

Dart	Δer	osi	nac	e l	.td
Dail	\neg	VJ.	vav	··	

W/O:			W	ORK ORDER CHANG	ES			
DATE	STEP	PRO	OCEDURE CHA	ANGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							1 too mg	
							-	
	:							
							;	
Part No	•	PAR #:	Fault Cate	egory:	NCR: Yes	No DQA:	Date: _	
		esolution:						
NCR:			WORK ORE	ER NON-CONFORMA	NCE (NCR)		
DATE	STEP	Description of NC		Corrective Action Section		- Verification		Approval
DATE	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
,								
-								
1			1					

Work Order ID: 64318

Parent Item:

D412-702-043B

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Purchased

Each

Start Date: 12/2/2010

Required Date: 12/23/2010

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Nut

	L
	S

No

No

No

ocation T300 1123143 115589 115621 116188

Loc Qty

51.0000

Loc Code

5,099.000

2

MS24693-S274 Purchased

_				
	Screw			

MS24694-S56

Purchased

Location Loc Qty Loc Code ST288 51 108560 114718 50 110 Each 95.0000

110



Purchased No Location Loc Qty Loc Code ST289A 95 104407 95 110 Each 68.0000

Screw

Location ST289A

104407

Loc Qty 68 68 Loc Code

SCREW

MS24694-S58

W/O:	**		WO	RK ORDER CHANG	SES				
DATE	STEP	PRO	PROCEDURE CHANGE By D						
								Prod Mgr	

Part No	•	PAR #:	Fault Cate	jory:	_ NCR: Ye	es No	DQA:	Date: _	
		solution:							
NCR:			WORK ORDE	R NON-CONFORM	ANCE (N	CR)			
DATE	STEP	Description of NC			tion B		Verificatio	n Approval	Approval
	O,L,	Section A	Initial Chief Eng	Action Description Chief Eng		n & ate	Section C	Chief Eng	QC Inspector
					ŀ				
								·	
1									

Picklist Print

Thursday, December 02, 2010 10:59:53 AM

Page 6

Work Order ID: 64318

Parent Item:

D412-702-043B

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 12/2/2010

Required Date: 12/23/2010

Start Qty: 1.00

Required Oty: 1.00

MS24694-S60

Purchased

No

110

113.0000

Loc Code

Location ST289A

104407

Loc Qty

113

Each

113

Dart	Aero	snac	ce l	l td
Dail	7517	วมฉ		

W/O:	,		WO	RK ORDER CHANGI	ES									
DATE	STEP	PRO	Ву		Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector						
<u> </u>				<u> </u>		-								
		er general i general General i general i g												
			PAR #: Fault Category:						NCR: Yes No DQA: Date:					
		esolution:	:	QA: N/C Closed: Date:										
NCR:			WORK ORDE	R NON-CONFORMA	NCE (N	CR)								
5475	STEP	Description of NC		on B		Verification		Approval	Approvai					
DATE		Section A	Initial Chief Eng	Action Description Chief Eng		ın & ate	Section C Chief Eng		QC Inspector					
										1				

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QTY -041B	QTY -043B	QTY -045B	QTY -047B	QTY -049B	Part Number	Description
X					D412-702-041B	Dart 13-Man 3-Point Shoulder Harness Kit
	х				D412-702-043B	Dart 5-Man 3-Point Forward Facing Shoulder Harness Kit
		X			D412-702-045B	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit
			х	_	D412-702-047B	Dart 4-Man 3-Point Side Facing Shoulder Harness Kit
				X	D412-702-049B	Dart 1-Man 3-Point Forward Shoulder Harness Kit
11	<i>i</i> 1		1	1	D412-702-059	GROMMET KIT
2	1		1		D412-702-101B 🗸	HARNESS ASSEMBLY
1*	1*		1*		D3573-7	ADAPTER
1*	1*		1*		D3579-046	SHOULDER HARNESS
1*	1*		1*		K6.2	CLIP
4*	4*		4*		MS24693S272	SCREW
4*	4*		4*		AN960JD10LL	WASHER
4*	4*		4*		MS21042L3	NUT
	4		1		D412-702-103B 🗸	HARNESS ASSEMBLY
2 1*	1*		1*		D3573-8	ADAPTER
1*	1*	· ———	1*		D3579-045	SHOULDER HARNESS
1*	1*		1*		K6.2	CLIP
4*	4*		4*		MS24693S272	SCREW
4*	4*	-	4*		AN960JD10LL	WASHER
4*	4 4*		4*		MS21042L3	NUT
1	1			1	D412-702-105B	HARNESS ASSEMBLY
1*	1*			1*	D3573-1	ADAPTER
1*	1*			1*	D3579-046	SHOULDER HARNESS
1*	1*			1*	K6.2	CLIP
4*	4*			4*	MS24693S273	SCREW
4*	4*			4*	AN960JD10LL	WASHER
4*	4*			4*	MS21042L3	NUT
1 .	1				D412-702-107B	HARNESS ASSEMBLY
1*	1*				D3573-3	ADAPTER
1*	1*				D3579-046	SHOULDER HARNESS
1*	1*				K6.2	CLIP
- 4*	4*	÷			MS24693S272	SCREW
4*	4*		_		AN960JD10LL	WASHER
4*	4*				MS21042L3	NUT
1 .	1				D412-702-109B	*HARNESS ASSEMBLY
1*	1*				D3573-3	ADAPTER
1*	1*				D3579-045	SHOULDER HARNESS
1*	1*				K6.2	CLIP
4*	4*				MS24693S272	SCREW
4*	4*				AN960JD10LL	WASHER
4*	4*				MS21042L3	NUT

*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: ${\bf E}$

Date: 07.06.27



DART AEROSPACE LTD.

IIN-D412-702 Page 41 of 42

QTY -041B	QTY -043B	QTY -045B	QTY -047B	QTY -049B	Part Number	Description	
2		2		L	D412-702-111B	HARNESS ASSEMBLY	
1*		1*			D3570-1	BRACKET	
1*		1*			D3579-047	SHOULDER HARNESS	
4*	1	4*			MS24694S50	SCREW	
4*		4*			AN960JD10L	WASHER	
4*		4*			MS21042L3	NUT	
	3						
2	1	2			D412-702-113B	HARNESS ASSEMBLY	
1*		1*			D3570-2	BRACKET	
1*	1	1*			D3579-048	SHOULDER HARNESS	
4*		4*			MS24694S50	SCREW	
4*	ĺ	4*			AN960JD10L	WASHER	
4*	J	4*			MS21042L3	NUT	
1	, <u>, , , , , , , , , , , , , , , , , , </u>		1		D412-702-115B	HARNESS ASSEMBLY	
1*	1		1*		D3573-5	ADAPTER	
1*			1*		D3579-046	SHOULDER HARNESS	
1*	1		1*		K6.2	CLIP	
4*			4*		MS24693S272	SCREW	
4*	1		4*		AN960JD10LL	WASHER	
4 4*	!		4*		MS21042L3	NUT	
 -	*						
1	i		1		D412-702-117B	HARNESS ASSEMBLY	
1*	1		1*		D3573-5	ADAPTER	
1*	1		1*		D3579-045	SHOULDER HARNESS	
1*	1		1*		K6.2	CLIP	
4*	1		4*		MS24693S272	SCREW	
4*	1		4*		AN960JD10LL	WASHER	
4*			4*		MS21042L3	NUT	
				_	D3542-1	BRACKET	
2	2		4	1	D3571-1 /	GUIDE	
7	3			 	D3571-3 7	GUIDE	
2	2	2	<u> </u>		D3571-3	GUIDE ASSEMBLY	
12			6	2	D3578-041	DOUBLER	
	. 2		- 0		D3610-041	BRACKET	
2	2			 	D3618-1	CAP	
	4			 	AN4-10A :	BOLT	
4	- 4	2		 	AN4-16A	BOLT	
2	├	4		 	4114 054	BOLT	
4		4		ļ - 	AN4-25A	BOLT	
2	2	ļ		 	MS24693S274	SCREW	
2	3	ļ		1	MS24694S56	SCREW	
3			8	 	MS24694S58	SCREW	
10	2		 	1	MS24694S60	SCREW	
1 .	1		<u> </u>	1	AN960JD416	WASHER	
26	<i>i</i> 6	20	ļ	 	AN960JD416L /	WASHER	
4	4	 	 	 	MS21042L4	NUT	
12	/ 6	6	12	1		RIVET	
24	12		12	4	CR3212-4-4	INVE	

*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-702 REV. D & E

REF. CANADIAN STC: SH04-7 REF. FAA STC: SR01997NY EASA STC: EASA.IM.R.S.00710

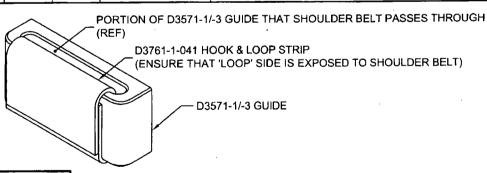


DSI9408-011/-013/-015/-017 Hook and Loop Strip Kits are available to upgrade existing D412-702-041A/-043A/-045A/-049A/-051A/-051B/-052A/-052B 3-Point Shoulder Harness Kits at CHG 001 and D412-702-041B/-043B/-045B/-049B 3-Point Shoulder Harness Kits at CHG 002. The DSI9408-011/-013/-015/-017 kits are included in D412-702-041A/-043A/-045A/-049A/-051A/-051B/-052A/-052B kits at CHG 002 and D412-702-041B/-043B/-045B/-049B kits at CHG 003.

The DSI9408 kits provide D3761-1-041 hook and loop strips that help prevent passengers from inadvertently pulling the shoulder belts out of the D3571-1/-3 guides. Installation of the D3761-1-041 hook and loops strips is optional.

The D3761-1-041 hook and loop strip is installed by wrapping the strip tightly around the front face of the D3571-1/-3 guide so that the "loop" side of the strip is exposed to the shoulder belt as shown in the figure below. The kits are as follows:

QTY -011	QTY -013	QTY -015	QTY -017	Part Number	Description
х				DSI9408-011	9-Man Hook and Loop Strip Kit Upgrades D412-702-041A kits at CHG 001 Upgrades D412-702-041B kits at CHG 002
	{ X = 1			DSI9408-013	5-Man Hook and Loop Strip Kit Upgrades D412-702-043A Kits at CHG 001 Upgrades D412-702-043B Kits at CHG 002
		х		DSI9408-015	4-Man Hook and Loop Strip Kit Upgrades D412-702-047A Kits at CHG 001 Upgrades D412-702-047B Kits at CHG 002
			x	DSI9408-017	1-Man Hook and Loop Strip Kit Upgrades D412-702-049A Kits at CHG 001 Upgrades D412-702-049B Kits at CHG 002 Upgrades D412-702-051A Kits at CHG 001 Upgrades D412-702-051B Kits at CHG 001 Upgrades D412-702-052A Kits at CHG 001 Upgrades D412-702-052B Kits at CHG 001
9	5	4	1	D3761-1-041	Hook and Loop Strip



CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

BY:
D. SHEPHERD (DE # 02)

DATE:
08.03.05
CERT. NO.:
SH04-7
ISSUE NO.:
3

	T				08.03.05			
A	NEW IS	SUE	LE_	06.03.03				
REV.			BY DATE					
DESIGN		45	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA					
DRAWN		<u> </u>	HAVILEDBOKT, ONTAK	10, 0A 11				
CHECK	CHECKED		DRAWING NO.	REV. A				
MFG. AF	PPR.	N/A	DSI 9408	SHEET 1 OF 1				
APPRO	VED	4	TITLE		SCALE			
DE APPR.		4	HOOK AND LOOP STRIP	NTS				
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